

# **PRODUCT DATA SHEET**

Date: 04/29/2024

Spinnaker

550 Summit Avenue Troy, Oh 45373 800 543-9452

### Smudgeproof Kimdura® FPG-80 \*\* C-122F \*\* 50# liner

Item#: 0041915

Recommended Print Type(s) to Test	TRIMLESS PROGRAMS			
	Dist. Ctr	Length	Min. Width	Core
Impact Films Thermal Transfer Films Flexo	Troy, Ohio	5 K	3"	3"
	Troy, Ohio	10 K	4"	3"
	Chicago	5 K	3"	3"
	Chicago	10 K	4"	3"

This face/adhesive combination conforms to BS5609: 1986 Section 2 - 'Maritime and Laboratory Performance of Label Base Materials for drum labelling.

Facestock: Smudgeproof Kimdura® FPG-80	This film is a matte white, multi-layer polypropylene film top- coated to provide premium dot matrix and thermal transfer print images. Outdoor exposure is up to one year. Typical applications include shelf marking and container labeling. The product is no longer warranted for Flexographic or any non-thermal printing methods based on feedback from the facestock supplier.	
	Typical Value	
Basis Weight:	56 #/3300 ft <sup>2</sup>	
Caliper:	3.8 mils	
Tensile MD/CD:	22 / 62 #/inch	
Elongation @ Break MD/TD:	89.9 / 16.1%	
Opacity:	95%	

Adhesive: C-122F

A premium drum and barrel acrylic adhesive for film facestocks that provides excellent adhesion to painted metal, polyolefin and fiber drums in all weather conditions. As a heavy coat weight of B-122F, It is well suited for the most demanding of label applications.

	Typical Value
Coat Weight:	18 #/3300 ft <sup>2</sup>
Coat Weight:	26.64 grams/m <sup>2</sup>
Caliper:	.8 mils
Adhesion to Stainless Steel, oz. (90° Peel):	32.1oz
Loop Tack, oz.:	32.6 oz

Service Temperature:	-65 to 200 $^\circ F$
Minimum Application Temperature:	-10 °F
Shear (1000g):	82 minutes

### Release Liner: 50# liner

A bleached, calendered liner featuring higher tensile and tear properties than the 40# liner, making it an excellent liner for perforating, fan-folding, and edge-punching.

Basis Weight: Caliper: Tensile MD/CD: Tear MD/CD: Opacity:

## **Typical Value**

53 #/3000 ft<sup>2</sup> 3.2 mils 48 / 26 #/inch 45 / 51 grams 74%

### **Total Product Caliper:** 7.8 mils **Product Basis Weight Per MMSI:** 278.53 # **Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

#### Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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